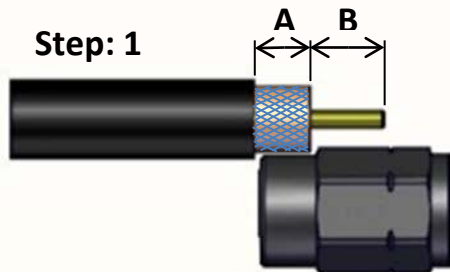


# Mounting Instruction for TrueLock Connector

Type TL232



**Step: 1**

**A B**

**Step: 2**



**Step: 3**



**Step: 4**



**Mechanical stop**

## Step: 1

Use a Corning Cabelcon stripper item no. 98501105 (or similar) for the stripping operation

### Braid must be smooth to the foil/dielectric

After completed strip operation, the prepared cable dimension should be as following:

**A** = 11,0mm

**B** = 8,0mm

If necessary, clean the cable inner conductor with a conductor cleaner item no. 98500903 and the outer conductor with appropriate equipment.

## Step: 2

Place the back nut over the cable and push it back ward to reach mechanical stop.

## Step: 3

Push the front end of the connector and the back nut (with cable) together by hand. During this step, the cable's inner conductor slips in to the center seizing mechanism of the connector front part.

## Step: 4

Tighten the back nut by hand as far as possible. Then use two open ended spanners to further tighten the back nut to mechanical stop.

The connector body must be kept in place during the tightening.

| Tools and Accessories                                | Item No. |
|--|----------|
| CABLE STRIPPER - HARDLINE. RG8. RG11 and RG213       | 98501105 |
| GROUNDING RING TYPE 2                                | 98028562 |
| CABLE CUTTER TRUNK 25.4mm                            | 98028623 |
| CONDUCTOR CLEANER CC-200EUR                          | 98500903 |
| TORQUE WRENCH HEX 22mm 9.0NM (for 3,5/12M interface) | 98029110 |
| TORQUE WRENCH HEX 14mm 4.5NM (for FM interface)      | 98029095 |
| TORQUE WRENCH HEX 15mm 4.5NM (for IEC14M interface)  | 98029098 |

ISO 9001 certified

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